

Abbey Caravans



2003

**YOUR 1ST CHOICE FOR
MORE CHOICE**

- ✓ OVER 300 CARAVANS ON SHOW
- ✓ INDOOR & SEASONAL OUTDOOR CAMPING DISPLAY
- ✓ AWNING DISCOUNT CENTRE
- ✓ ACCESSORIES SUPERMARKET
- ✓ 5 STAR SERVICE CENTRE & REPAIR WORKSHOPS
- ✓ FINANCE & INSURANCE (SUBJECT TO STATUS)

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Caravan and Camping Centre

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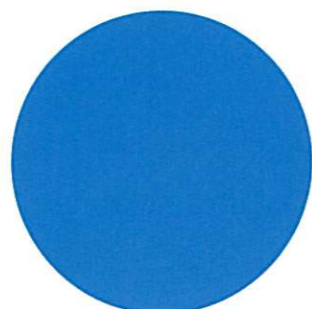
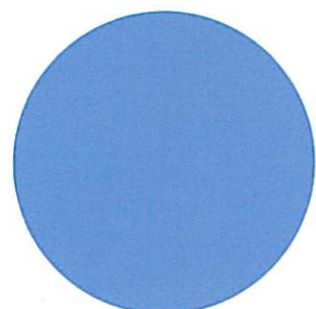
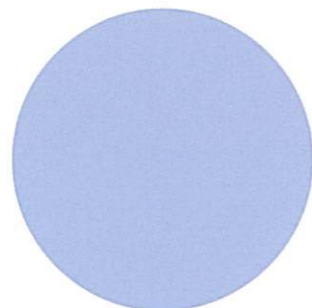
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Leaders in Leisure

Introduction



Abbey accommodates all your touring needs and desires. Practical, versatile and bursting with design innovation, the four ranges have quality and choice in abundance. With a wide selection of models to choose from, all requirements and budgets are catered for with an ideal combination of the finest style, comfort and safety.

Design practicality is high on the agenda as Abbey strives to deliver the perfect balance between form and function. Distinctive GRP (Glass Reinforced Plastic) front and rear panels are joined by one-piece GRP sidewalls on all models, making this impressive collection truly unique.

A stylish, yet light, durable and astonishingly tough alternative to aluminium, GRP offers a host of incredible advantages including improved qualities of impact and scratch resistance as well as distinctive good looks and a totally smooth gloss finish.

For 2003 all Abbey models come with an AKS 2004 AL-KO stabiliser as standard. This improves safety giving greater driver control and towing stability.

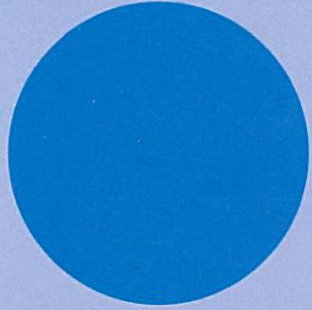
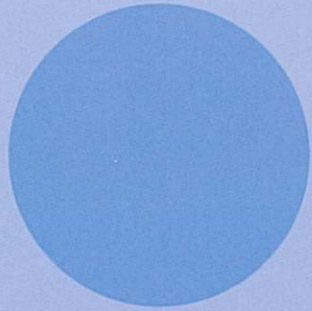
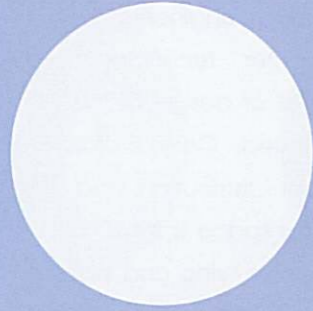
Abbey engineers use state-of-the-art computer technology to optimise every aspect of design before a prototype is even produced. Care is taken to ensure good weight distribution and aerodynamics whilst interior space is maximised through the skillful design of living and storage areas. Computer numerically controlled (CNC) machines, state-of-the-art CAD (computer aided design) and CAM (computer aided manufacture) facilities co-ordinate with ultra modern manufacturing processes to produce engineering standards of quality construction.

Safety issues are paramount and Abbey tourers endure strict testing procedures to ensure that all components perform as designed. All models comply with European standards and with many components built and tested on site, quality is assured and recognised through the prestigious ISO 9001 award.

Customer satisfaction is of high priority and Abbey want to ensure your touring experience is enjoyable and trouble-free. Our aftersales service, SuperCare, is always on hand to help, whilst SuperSure (a comprehensive manufacturer's 3 year warranty) provides added assurance and peace of mind.

Abbey has an active Owners Club open to all purchasers of an Abbey tourer. Full details about the Club can be found by logging on to www.abbeycoc.co.uk

abbey aventura



A brand new look

With the introduction of the exciting new 325 - a spacious 4 berth model with an end washroom and L shaped front seating area - this popular 8 model range offers more choice and flexibility than ever before.

For 2003 the 318 has been revised to feature longer front beds and an additional panoramic rooflight, whilst across the range heightened specification and a brand new look give the Aventura even greater appeal.



Aventura 312

abbey aventura



Aventura 318

A colourful combination of contemporary style and flair

The Aventura's new interior enjoys a colourful combination of contemporary style and flair. Sumptuous new 'Bilbao' terracotta fabrics have been designed to create a relaxing environment that is both stylish and comfortable. Superb new kitchen facilities include a dual fuel hob with an 800w electric hotplate plus 3 gas burners, and a 77 litre fridge with electronic ignition.

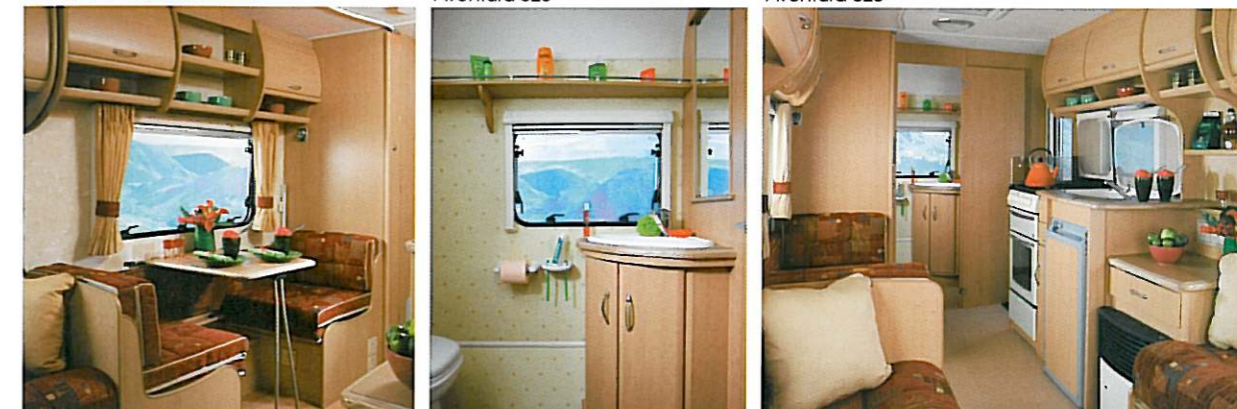
Aventura 325



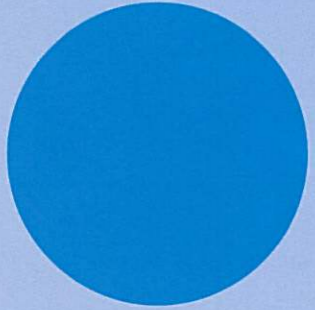
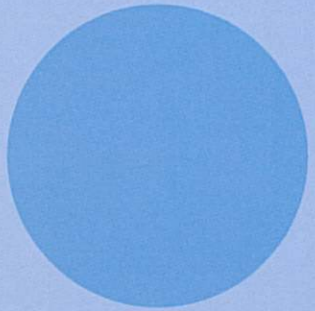
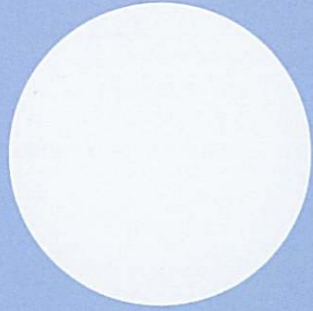
Aventura 320

Aventura 320

Aventura 320



abbey iona



The best things come in small packages...

Lending truth to the old adage "the best things come in small packages", the Iona now offers additional luxury, providing greater value for money than ever before. This lightweight, high quality two berth is deceptively spacious and offers a stunning combination of high-spec style and comfort in a petite 6'6" wide body shell.



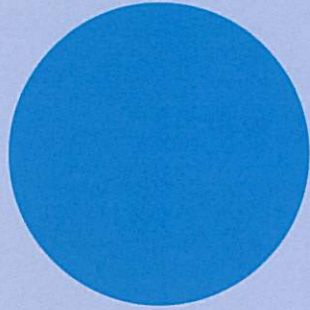
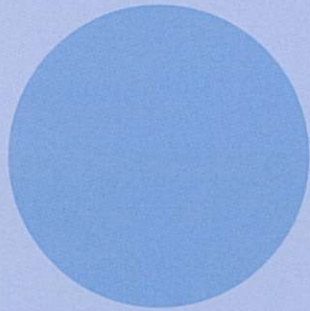
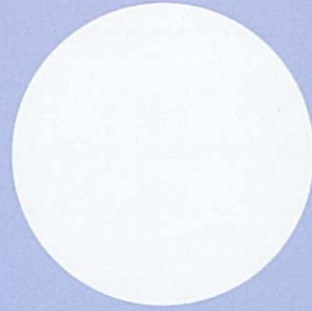
abbey iona

Continuing with high levels of specification

The 2003 Iona continues to impress with its high levels of specification and wide range of lavish features. Styled by professionals, the interior of this compact model is enhanced by a comfortable soft furnishing scheme in rich greens, which complements the warm tones of the stylish Pennsylvania Cherry furniture.



abbey gts vogue



Modern good looks and a high specification to match

With modern good looks and a high specification to match, the stylish GTS Vogue has much to offer. As with all Abbey caravans, the GTS boasts sleek GRP sidewalls, whilst a carefully revised 415 layout provides even longer front beds and an additional panoramic Heki rooflight.



GTS Vogue 417

abbey gts vogue



GTS Vogue 215

Packed with thoughtful features

Interior designers have once again packed the GTS with thoughtful features, designed to make caravanning even more enjoyable. Rich green furnishings and 12v halogen ceiling lights give the interior a sumptuous appeal, and cooking facilities have also been increased with an external BBQ point and superb new dual fuel hob with an 800w electric hotplate plus 3 gas burners.

GTS Vogue 417



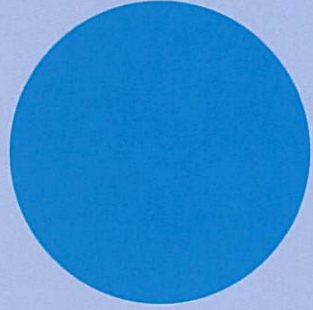
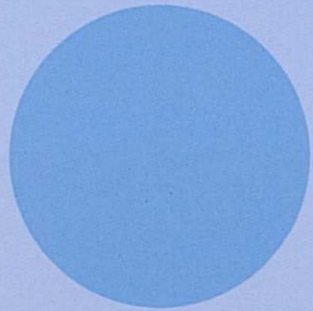
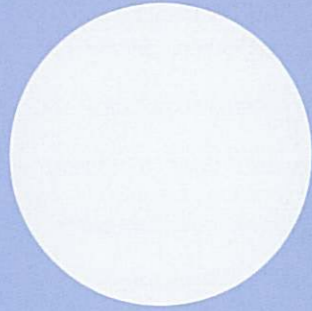
GTS Vogue 215

GTS Vogue 417

GTS Vogue 418



abbey spectrum



Big on accommodation and style

The flagship of the Abbey range, the Spectrum builds on its success by adding further luxury features. With four innovative layouts enjoying the highest quality of fixtures and fittings, this versatile, elegant, twin-axle tourer offers a wide choice of models all striving to accommodate every desire with supreme luxury and style.



Spectrum 535

abbey spectrum

A stylish, sumptuous and relaxing environment

The high standards set by the Spectrum's distinctive exterior are matched by the elegance within, providing a stylish and relaxing environment. Ventilation has been increased substantially with an Omnivent three speed fan and skylight, whilst fixtures and fittings highlight the superior attention to detail seen throughout this luxury tourer.

Spectrum 620



Spectrum 540

Spectrum 540 under rear bed storage



Spectrum 540

abbey features



- 1 Alloy wheels
- 2 Heki rooflight
- 3 Mains lights
- 4 Kitchen wall utensil rack
- 5 Cantilever access to bed box
- 6 Fitted speakers
- 7 Flush fitting awning light
- 8 Exterior access locker
- 9 Door mat with brush out facility
- 10 Exterior door quick release
- 11 Curved Italian designed locker doors
- 12 New dual fuel oven and hob
- 13 Exterior BBQ point
- 14 2nd Heki over fixed bed (fixed bed models only)
- 15 Omnivent 3 speed fan
- 16 Moulded exterior door liner with magazine storage

Features are model specific

abbey washrooms

SB Rear Washroom

Aventura 314, 315, 320
GTS Vogue 215, 217, 416 & 417



Standard Washroom/Shower Room

Aventura 312, 316 & 317



Luxury Washroom/Shower Room

GTS Vogue 212, 516 & 517 Spectrum 620



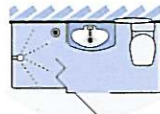
Iona Washroom/Shower Room

Featuring space saving tip up basin



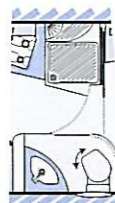
Washroom with Separate Shower

Spectrum 520
GTS Vogue 418



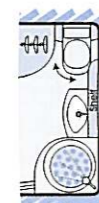
Luxury Washroom & Separate Sealed Shower

Spectrum 535



End Luxury Washroom

Spectrum 540



En-suite washroom

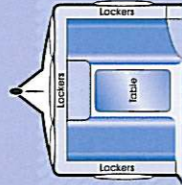
Aventura 318
GTS Vogue 415



 **abbey seating**

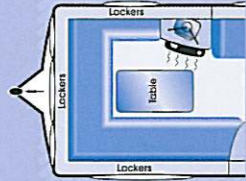
Parallel Front

Available in:
 Aventura 312, 315, 316, 317, 318 & 320
 Iona
 GTS Vogue 212, 215, 415, 416, 418 & 516
 Spectrum 520, 535, 540 & 620



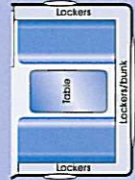
'L' Shape Front with larger offside picture window

Available in:
 Aventura 314, 325
 GTS Vogue 217, 417 & 517



Parallel Rear

Available in:
 Aventura 317
 GTS Vogue 517



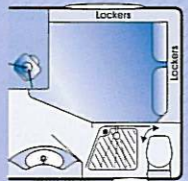
'L' Shape Rear

Available in:
 Aventura 316
 GTS Vogue 516
 Spectrum 520



Fixed Bed

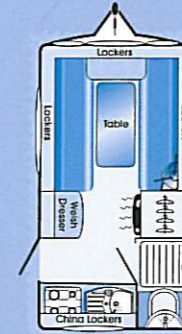
Available in:
 Aventura 318
 GTS Vogue 415 & 418
 Spectrum 535 & 540



Note: see individual floor plans for exact layout



iona specification



Model Iona

Berths	2
Internal Length (at bed box height)	3.55m/11'8"
Overall Width	1.99m/6'6"
Overall Height (including TV aerial)	2.72m/8'11"
Overall Length	5.04m/16'6"
Awning A/A Dimension	7.73m/25'4"
Tyre Size	175/65 R14 86

Bed Sizes Iona

Front Double	187cm x 180cm/ 6'2" x 5'11"
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Note: Please see separate loose insert for caravan weights.

Exterior

New for 2003

- ◆ Removable fridge vents with integral fly mesh for easy maintenance and inspection
- ◆ 14" wheels with trims
- ◆ GRP back panel with rear light clusters
- ◆ AL-KO lightweight galvanised steel chassis with Euro-Axle
- ◆ Awning channel on both sides of caravan
- ◆ Awning light
- ◆ Double glazed bronze screen printed opening windows with concealed fixings
- ◆ Spare wheel and gas bottle storage with gas strut supported door
- ◆ Exterior access battery box with mains inlet and aerial input socket (battery not included)
- ◆ Exterior width 6' 6" (1.99m)
- ◆ Exterior door with window and blind
- ◆ GRP front panel with 3 opening windows
- ◆ Durable one piece GRP sidewall construction
- ◆ Heki large filling panoramic roof window with flynet and blind
- ◆ High level brake light
- ◆ Quick release door retainer
- ◆ Reversing light
- ◆ Status TV/FM aerial and booster
- ◆ Gas strut assisted handbrake

Lounge & Dining Area

New for 2003

- ◆ Cantilever hinged bed tops re-sized for easier access
- ◆ Anita chenille upholstery fabric
- ◆ Freestanding table with dedicated storage location (larger for 2003)
- ◆ Chest of drawers with occasional table
- ◆ Clock
- ◆ Cocktail cabinet
- ◆ Curtains with tie-backs and contrasting pelmets
- ◆ Scatter cushions
- ◆ Split front base cushions for easy bed make up
- ◆ Drop down front side bed flaps
- ◆ Rolled edged ash/hardwood mouldings to worktops and tables
- ◆ Italian designed aircraft style upper locker doors
- ◆ Super quality domestic style sprung seats and backrests
- ◆ Front roof lockers
- ◆ Front ventilation boards
- ◆ Pennsylvania Cherry colour furniture with co-ordinated handles
- ◆ Luxury fitted carpet
- ◆ Twin curtain tracks for improved hanging presentation and ease of use
- ◆ Worktop laminate in Maple woodgrain

Body Structure

- ◆ 25mm bonded side walls with polystyrene insulation core
- ◆ 32mm semi bonded roof with polystyrene core
- ◆ 44mm bonded floor with styrofoam insulation core

Kitchen

New for 2003

- ◆ 77 litre fridge with full width freezer and electronic ignition
- ◆ Extending pull out work surface to dresser
- ◆ Hob with four gas rings and electronic ignition
- ◆ Heat resistant work surface

- ◆ Lever action champagne microswitched tap
- ◆ Moulded cutlery drawer on smooth steel runners
- ◆ Safety hob lid with cut out feature
- ◆ Flush fitting Champagne thermostatic oven with grill and pan storage
- ◆ Towel rail on fridge door
- ◆ Vitreous enamel bowl drainer

Washroom

- ◆ Chrome finish shower equipment
- ◆ Fully fitted luxury washroom with vanity unit and curtained shower area
- ◆ Thelford cassette toilet with independent tank and electric flush

Heating & Plumbing

- ◆ Dual fuel 3kw gas space heater complete with 2kw electric ducted blown air heating
- ◆ Dual fuel gas and mains electric storage water heater
- ◆ Grade 2 classification for thermal heating and insulation
- ◆ Inboard semi-rigid piped fresh water system
- ◆ Large bore underslung rigid waste pipes

Electrical

New for 2003

- ◆ Colour co-ordinated 12v halogen ceiling lights
- ◆ Colour co-ordinated adjustable 12v halogen reading lights
- ◆ 12 amp switchmode charger/transformer
- ◆ 12v electrical system with one 12v socket and plug
- ◆ 25 metre mains hook-up lead
- ◆ Colour co-ordinated halogen lighting in washroom
- ◆ Colour co-ordinated downlighters in kitchen
- ◆ Colour co-ordinated mains lights
- ◆ Fully protected mains electric system with three 230v mains sockets
- ◆ TV station with 230v/12v sockets and coax/aerial connection
- ◆ Fitted speakers, wiring and housing for easy fitting of sound system

Fittings & Equipment

New for 2003

- ◆ Removable entrance mat
- ◆ Caravan entrance step
- ◆ Cassette flyscreen & blinds to all windows
- ◆ Concealed metal wall plates for secure furniture fixing
- ◆ Domestic style cabinet hinges
- ◆ Full height exterior door flyscreen
- ◆ Isolation taps to all gas appliances
- ◆ Multi directional roof lights with sliding blind and flynet
- ◆ Night latch ventilation to all windows
- ◆ Pull out roller slatted beds
- ◆ Smoke alarm
- ◆ Smooth operation steel drawer runners

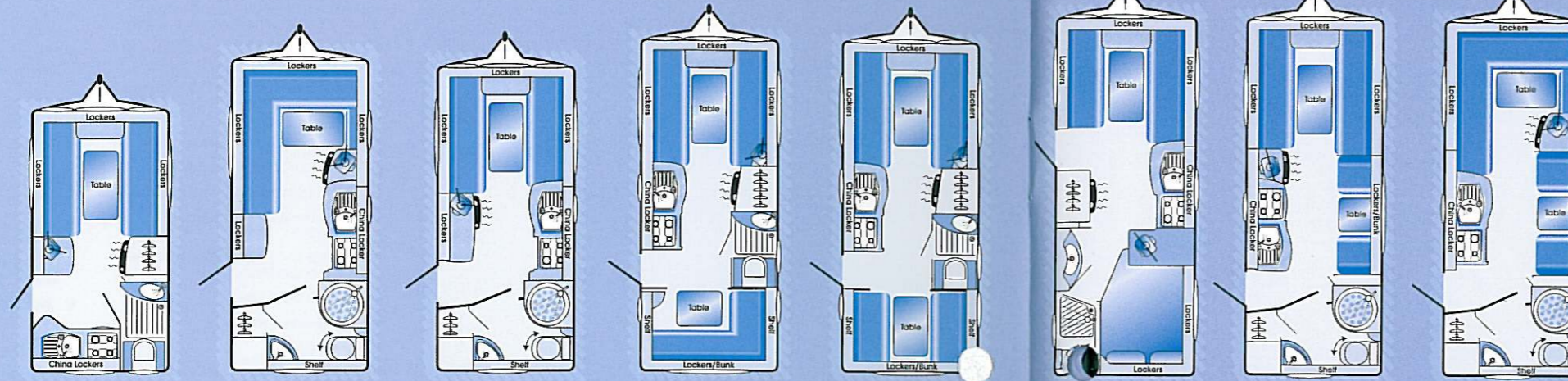
Security & Safety

New for 2003

- ◆ AKS 2004 AL-KO stabiliser
- ◆ All models comply with European standards
- ◆ Concealed security data chip within caravan construction
- ◆ Single key operated locks
- ◆ Identity number etched to windows and caravan chassis



aventura specification



Model	312	314	315	316	317	318	320	325
Berths	2	2	2	5	5	4	4	4
Internal Length (at bed box height)	3.94m/12'11"	4.61m/15'2"	4.61m/15'2"	5.03m/16'6"	5.03m/16'6"	5.39m/17'8"	5.23m/17'2"	5.23m/17'2"
Overall Width	2.16m/7'1"	2.16m/7'1"	2.16m/7'1"	2.16m/7'1"	2.16m/7'1"	2.23m/7'4"	2.16m/7'1"	2.16m/7'1"
Overall Height (including TV aerial)	2.76m/9'1"	2.76m/9'1"	2.76m/9'1"	2.76m/9'1"	2.76m/9'1"	2.76m/9'1"	2.76m/9'1"	2.76m/9'1"
Overall Length	5.50m/18'1"	6.18m/20'3"	6.18m/20'3"	6.59m/21'8"	6.59m/21'8"	6.96m/22'10"	6.80m/22'4"	6.80m/22'4"
Awning A/A Dimension	8.18m/26'10"	8.85m/29'1"	8.85m/29'1"	9.27m/30'5"	9.27m/30'5"	9.63m/31'7"	9.47m/31'1"	9.47m/31'1"
Tyre Size	195/70 r14 91	195/70 r14 91	195/70 r14 91	195/70r14 95	195/70r14 95	175r14 99	175r14 99	175r14 99

Bed Sizes	312	314	315	316	317	318	320	325
Front Double†	204cm x 190cm 6'8" x 6'3"	204cm x 139cm 6'8" x 4'7"	204cm x 190cm 6'8" x 6'3"	204cm x 190cm 6'8" x 6'3"	204cm x 190cm 6'8" x 6'3"	208cm x 167cm 6'10" x 5'6"	204cm x 180cm 6'8" x 5'11"	204cm x 139cm 6'8" x 4'7"
or One Single	190cm x 67cm 6'3" x 2'2"	190cm x 67cm 6'3" x 2'2"	190cm x 67cm 6'3" x 2'2"	190cm x 67cm 6'3" x 2'2"	190cm x 67cm 6'3" x 2'2"	190cm x 71cm 6'3" x 2'4"	190cm x 67cm 6'3" x 2'2"	190cm x 67cm 6'3" x 2'2"
and One Single	190cm x 67cm 6'3" x 2'2"	190cm x 71cm 6'3" x 2'4"	190cm x 67cm 6'3" x 2'2"	190cm x 67cm 6'3" x 2'2"	190cm x 67cm 6'3" x 2'2"	167cm x 71cm 5'6" x 2'4"	180cm x 67cm 5'11" x 2'2"	190cm x 71cm 6'3" x 2'4"
Rear Double				204cm x 119cm 6'8" x 3'11"	204cm x 119cm 6'8" x 3'11"	198cm x 138cm 6'6" x 4'6"		
Rear Bunk				198cm x 56cm 6'6" x 1'10"	198cm x 56cm 6'6" x 1'10"		180cm x 66cm 5'11" x 2'2"	180cm x 66cm 5'11" x 2'2"
Side Single							178cm x 56cm 5'10" x 1'10"	178cm x 56cm 5'10" x 1'10"
Side Bunk								

Exterior New for 2003

- ◆ Graphics
- ◆ Lined external access locker (model specific)
- ◆ Removable fridge vents with integral fly mesh for easy maintenance and inspection
- ◆ 14" wheels with trims
- ◆ ABS rear lower panel with rear light clusters
- ◆ AL-KO lightweight galvanised steel chassis with Euro-Axle
- ◆ Awning channel on both sides of caravan
- ◆ Awning light
- ◆ Double glazed opening windows with concealed fixings
- ◆ Spare wheel and gas bottle storage with gas strut supported door
- ◆ Exterior access battery box with mains inlet (battery not included)
- ◆ Exterior access locker door (end washroom models)
- ◆ Exterior door with window and blind
- ◆ Fixing points for rear mounted cycle rack (model specific)
- ◆ GRP front panel with 3 opening windows
- ◆ Durable one piece GRP sidewall construction
- ◆ Heki large fitting panoramic roof window with flynet and blind (2 in 318)
- ◆ High level brake light
- ◆ High level side marker lights
- ◆ Quick release door retainer
- ◆ Reversing light
- ◆ Status TV/FM aerial and booster
- ◆ Gas strut assisted handbrake

Lounge & Dining Area New for 2003

- ◆ Cantilever hinged bed tops re-sized for easier access
- ◆ Clock
- ◆ Curtains with tie-backs and contrasting pelmets
- ◆ 'Bilbao' chenille upholstery fabric
- ◆ Drop down front side bed flaps
- ◆ Rolled edged ash/hardwood mouldings to worktops and tables
- ◆ Super quality domestic style sprung seats and backrests
- ◆ Front roof lockers
- ◆ Front ventilation boards
- ◆ Improved side dinette table (320 & 325)
- ◆ Twin curtain tracks for improved hanging presentation and ease of use
- ◆ Chest of drawers with occasional table (model specific)
- ◆ Cocktail cabinet
- ◆ Curtain storage for centre dinette curtain (model specific)
- ◆ Scatter cushions
- ◆ Split front base cushions for easy bed make up
- ◆ Italian designed aircraft style upper locker doors
- ◆ Freestanding table with dedicated storage location
- ◆ Long front beds 1920mm (6'3½") (model specific)
- ◆ Pennsylvania Cherry colour furniture with co-ordinated handles
- ◆ Large 'L' shaped front lounge (model specific)
- ◆ Luxury fitted carpet
- ◆ Worktop laminate in Maple woodgrain

Body Structure

- ◆ 25mm bonded side walls with polystyrene insulation core
- ◆ 32mm semi bonded roof with polystyrene core
- ◆ 44mm bonded floor with styrofoam insulation core

Kitchen

- ◆ New for 2003
- ◆ Chrome finish concealed micro switch tap
- ◆ L shape kitchen with swivel TV facility incorporating drop down extendable work surface (318)
- ◆ Dual fuel hob with 800w electric hot plate and three gas burners incorporating flame failure protection
- ◆ Improved kitchen locker storage with new landscape window (model specific)
- ◆ Moulded cutlery drawer on smooth steel runners

- ◆ 77 litre fridge with full width freezer and electronic ignition
- ◆ Extended work surface in kitchen (model specific)
- ◆ Flush fitting Champagne bowl and drainer with toughened glass lid
- ◆ Heat resistant work surface
- ◆ Safely hob lid with cut out feature
- ◆ Flush fitting Champagne thermostatic oven with grill and pan storage

Washroom New for 2003

- ◆ Access to wardrobe shelving from vanity mirror door (model specific)
- ◆ Improved design hinged door to allow see through vision (model specific)
- ◆ Large vanity bowl (model specific)
- ◆ Light pelmet and shelf (model specific)
- ◆ Microswitched chrome finish lever mixer tap
- ◆ Chrome finish shower equipment
- ◆ Fully fitted luxury washroom with sealed shower cubicle (model specific)
- ◆ Fully fitted luxury washroom with vanity unit and curtained shower area (model specific)
- ◆ Large window in centre washrooms (model specific)
- ◆ Thelford cassette toilet with independent tank and manual flush

Heating & Plumbing

- ◆ Dual fuel 3kw gas space heater complete with 2kw electric ducted blown air heating
- ◆ Dual fuel gas and mains electric storage water heater
- ◆ Grade 2 classification for thermal heating and insulation
- ◆ Inboard semi-rigid piped fresh water system
- ◆ Large bore under-slung rigid waste pipes

Electrical New for 2003

- ◆ Colour co-ordinated ellipse kitchen light
- ◆ 12 amp switchmode charger/transformer
- ◆ 12v electrical system with one 12v socket and plug
- ◆ Colour co-ordinated 12v halogen ceiling lights
- ◆ 25 metre mains hook-up lead
- ◆ Colour co-ordinated adjustable 12v halogen reading lights
- ◆ Colour co-ordinated halogen lighting in washroom
- ◆ Colour co-ordinated mains lights
- ◆ Electrical 12v distribution panel
- ◆ Fully protected mains electric system with two 230v mains sockets
- ◆ TV station with 230v/12v sockets and coax/aerial connection

Fittings & Equipment New for 2003

- ◆ Removable entrance mat
- ◆ Smooth operation steel drawer runners
- ◆ Bunk ladder (where bunks provided)
- ◆ Caravan entrance step
- ◆ Cassette flyscreen & blind to all windows
- ◆ Concealed metal wall plates for secure furniture fixing
- ◆ Domestic style cabinet hinges
- ◆ Full height exterior door flyscreen
- ◆ Isolation taps to all gas appliances
- ◆ Multi directional roof lights with sliding blind and flynet
- ◆ Night latch ventilation to all windows
- ◆ Pull out roller slatted beds
- ◆ Smoke alarm
- ◆ Wooden partition doors to rear bedroom models (model specific)

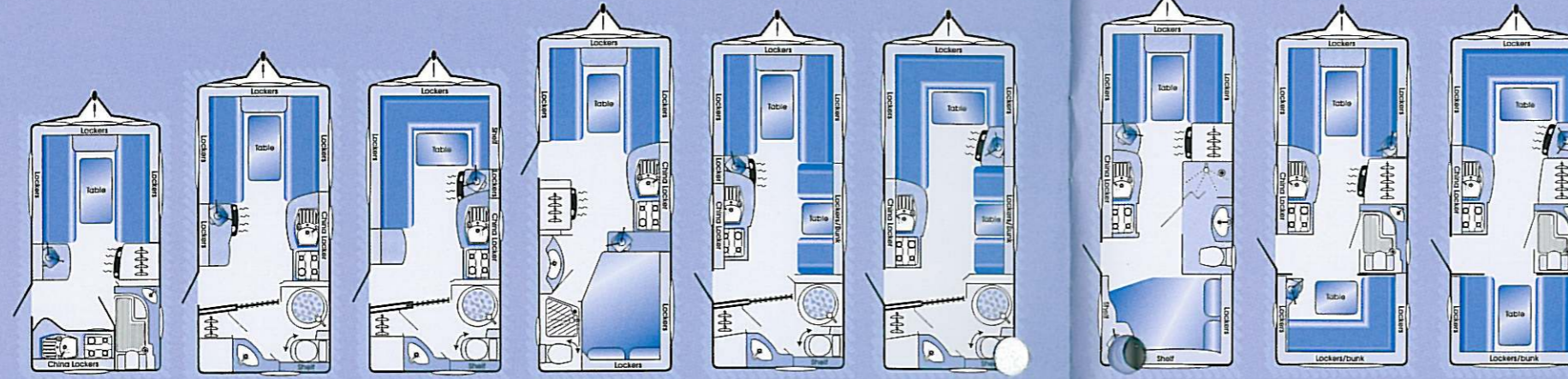
Security & Safety New for 2003

- ◆ AKS 2004 AL-KO stabiliser
- ◆ All models comply with European standards
- ◆ Concealed security data chip within caravan construction
- ◆ Single key operated locks
- ◆ Identity number etched to windows and caravan chassis

† A double bed size is quoted with wrap round seating. Note: Please see separate loose insert for caravan weights.



gts vogue specification



Model	212	215	217	415	416	417	418	516	517
Berths	2	2	2	4	4	4	4	5	5
Internal Length (at bed box height)	3.94m/12'11"	4.61m/15'2"	4.61m/15'2"	5.39m/17'8"	5.23m/17'2"	5.23m/17'2"	5.50m/18'1"	5.23m/17'2"	5.23m/17'2"
Overall Width	2.16m/7'1"	2.16m/7'1"	2.16m/7'1"	2.23m/7'4"	2.16m/7'1"	2.16m/7'1"	2.23m/7'4"	2.16m/7'1"	2.16m/7'1"
Overall Height (including TV aerial)	2.76m/9'1"	2.76m/9'1"	2.76m/9'1"	2.76m/9'1"	2.76m/9'1"	2.76m/9'1"	2.76m/9'1"	2.76m/9'1"	2.76m/9'1"
Overall Length	5.60m/18'4"	6.28m/20'7"	6.28m/20'7"	7.06m/23'2"	6.89m/22'7"	6.89m/22'7"	7.17m/23'6"	6.89m/22'7"	6.89m/22'7"
Awning A/A Dimension	8.18m/26'10"	8.85m/29'1"	8.85m/29'1"	9.63m/31'7"	9.47m/31'1"	9.47m/31'1"	9.74m/32'0"	9.47m/31'1"	9.47m/31'1"
Tyre Size	195/70r14 91	195/70r14 95	195/70r14 95	175r14 99	175r14 99	175r14 99	175r14 99	175r14 99	175r14 99

Bed Sizes	212	215	217	415	416	417	418	516	517
Front Doublet	204cm x 190cm 6'8" x 6'3"	204cm x 190cm 6'8" x 6'3"	204cm x 139cm 6'8" x 4'7"	208cm x 167cm 6'10" x 5'6"	204cm x 180cm 6'8" x 5'11"	204cm x 139cm 6'8" x 4'7"	208cm x 158cm 6'10" x 5'2"	204cm x 190cm 6'8" x 6'3"	204cm x 137cm 6'8" x 4'6"
or One Single	190cm x 67cm 6'3" x 2'2"	190cm x 67cm 6'3" x 2'2"	190cm x 67cm 6'3" x 2'2"	190cm x 71cm 6'3" x 2'4"	190cm x 67cm 6'3" x 2'2"	190cm x 67cm 6'3" x 2'2"		190cm x 67cm 6'3" x 2'2"	
and One Single	190cm x 67cm 6'3" x 2'2"	190cm x 67cm 6'3" x 2'2"	190cm x 71cm 6'3" x 2'4"	167cm x 71cm 5'6" x 2'4"	180cm x 67cm 5'11" x 2'2"	190cm x 71cm 6'3" x 2'4"		190cm x 67cm 6'3" x 2'2"	
Rear Double				198cm x 138cm 6'6" x 4'6"			197cm x 137cm 6'6" x 4'6"	188cm x 132cm 6'2" x 4'4"	204cm x 132cm 6'8" x 4'4"
Rear Bunk					180cm x 66cm 5'11" x 2'2"	180cm x 66cm 5'11" x 2'2"		188cm x 58cm 6'2" x 1'11"	204cm x 58cm 6'8" x 1'11"
Side Single (o/s)									
Side Bunk (n/s)					178cm x 56cm 5'10" x 1'10"	178cm x 56cm 5'10" x 1'10"			

Exterior

New for 2003

- ◆ 14" polished alloy wheels
- ◆ Barbecue point
- ◆ GRP back panel incorporating high level spoiler, high level brake light and wrap round rear light cluster
- ◆ AL-KO lightweight galvanised steel chassis with Euro-Axle
- ◆ Bronze awning channel on both sides of caravan
- ◆ Flush fitting awning light
- ◆ Double glazed bronze screen printed opening windows with concealed fixings
- ◆ Spare wheel and gas bottle storage with gas strut supported door
- ◆ Exterior access battery box with mains inlet and aerial input socket (battery not included)
- ◆ External access door under fixed bed (415 & 418)
- ◆ External access heated locker (model specific)
- ◆ External gas bottle compartment light
- ◆ Exterior door with window, blind and moulded interior door liner with integral magazine storage
- ◆ Fixing points for rear mounted cycle rack (model specific)
- ◆ GRP front panel with 3 opening windows
- ◆ Durable one piece GRP sidewall construction
- ◆ Heki large fitting panoramic roof window with flynet and blind (2 in 415)
- ◆ High level side marker lights
- ◆ Lined external access locker with 230v external socket
- ◆ Quick release door retainer
- ◆ Removable fridge vents for easy maintenance and inspection
- ◆ Reversing light
- ◆ Side direction indicator repeater lights
- ◆ Status TV/FM aerial and booster
- ◆ Gas strut assisted handbrake

Lounge & Dining Area

New for 2003

- ◆ Cantilever hinged bed tops re-sized for easier access
- ◆ 'Anita' chenille upholstery fabric
- ◆ Chest of drawers with occasional table (model specific)
- ◆ Backrest ventilation boards
- ◆ Clock
- ◆ Cocktail cabinet with courtesy light (model specific)
- ◆ Curtain storage for centre dinette curtain
- ◆ Curtains with tie-backs and contrasting pelmets
- ◆ Scatter cushions
- ◆ Split front base cushions for easy bed make up
- ◆ Drop down front side bed flaps
- ◆ Rolled edged ash/hardwood mouldings to worktops and tables
- ◆ Italian designed aircraft style upper locker doors
- ◆ Super quality domestic style sprung seats and backrests
- ◆ Freestanding table with dedicated storage location
- ◆ Long front beds 1920mm (6'3 1/2") (model specific)
- ◆ Front roof lockers
- ◆ Pennsylvania Cherry colour furniture with co-ordinated handles
- ◆ Large 'L' shaped front lounge (model specific)
- ◆ Luxury fitted carpet
- ◆ Twin curtain tracks for improved hanging presentation and ease of use
- ◆ Worktop laminate in Maple woodgrain

Body Structure

- ◆ 25mm bonded side walls with polystyrene insulation core
- ◆ 32mm semi bonded roof with polystyrene core
- ◆ 44mm bonded floor with styrofoam insulation core

Kitchen

New for 2003

- ◆ Dual fuel hob with 800w electric hot plate and three gas burners incorporating flame failure protection and electronic ignition
- ◆ Chrome finish concealed micro switch tap
- ◆ 77 litre electronic power fridge
- ◆ Extended work surface in kitchen (model specific)

- ◆ Utensil rack and pan stand (model specific)
- ◆ Flush fitting Champagne bowl and drainer with integral bowl, strainer compartment
- ◆ L shaped kitchen with swivel TV facility and sliding room divider storage unit (415)
- ◆ Heat resistant work surface
- ◆ Moulded cutlery drawer on smooth steel runners
- ◆ Pull out chopping board (model specific)
- ◆ Pull out storage baskets (model specific)
- ◆ Safety hob lid with cut out feature
- ◆ Flush fitting Champagne thermostatic oven with grill and pan storage
- ◆ Towel rail on fridge door

Washroom

- ◆ Access to wardrobe shelving from vanity mirror door (model specific)
- ◆ Chrome finish shower equipment
- ◆ Fully fitted luxury washroom with sealed shower cubicle (model specific)
- ◆ Fully fitted luxury washroom with vanity unit and curtained shower area (model specific)
- ◆ Large vanity bowl (model specific)
- ◆ Large window in centre washrooms (model specific)
- ◆ Microswitched chrome finish lever mixer tap
- ◆ Thetford cassette toilet with independent tank and electric flush

Heating & Plumbing

- ◆ Dual fuel 3kw gas space heater complete with 2kw electric ducted blown air heating
- ◆ Dual fuel gas and mains electric storage water heater
- ◆ Grade 2 classification for thermal heating and insulation
- ◆ Inboard semi-rigid piped fresh water system
- ◆ Large bore underslung rigid waste pipes

Electrical

New for 2003

- ◆ Colour co-ordinated 12v halogen ceiling lights
- ◆ Omnivent 3 speed fan and skylight
- ◆ 12v electrical system with one 12v socket and plug
- ◆ 25 metre mains hook-up lead
- ◆ Colour co-ordinated adjustable 12v halogen reading lights
- ◆ Colour co-ordinated halogen lighting in washroom
- ◆ Colour co-ordinated downlighters in kitchen
- ◆ Colour co-ordinated mains lights
- ◆ Colour co-ordinated electrical sockets, switches and light fittings
- ◆ Electrical control panel over exterior door
- ◆ ESM 2000 power supply unit incorporating 12 amp switchmode charger/transformer
- ◆ Fitted speakers, wiring, housing and aerial for easy fitting of a sound system
- ◆ Fully protected mains electric system with three 230v mains sockets
- ◆ TV station with 230v/12v sockets and coax/aerial connection

Fittings & Equipment

- ◆ Bunk ladder (where bunks provided)
- ◆ Caravan entrance step
- ◆ Cassette flyscreen & blinds to all windows
- ◆ Concealed metal wall plates for secure furniture fixing
- ◆ Domestic style cabinet hinges
- ◆ Entrance mat with embroidered logo in brush out tray
- ◆ Full height exterior door flyscreen
- ◆ Isolation taps to all gas appliances
- ◆ Multi directional roof lights with sliding blind and flynet
- ◆ Night latch ventilation to all windows
- ◆ Pull out roller slatted beds
- ◆ Removable hanging rail in shower (model specific)
- ◆ Smoke alarm
- ◆ Smooth operation steel drawer runners
- ◆ Wooden partition doors to rear bedroom models (model specific)

Security & Safety

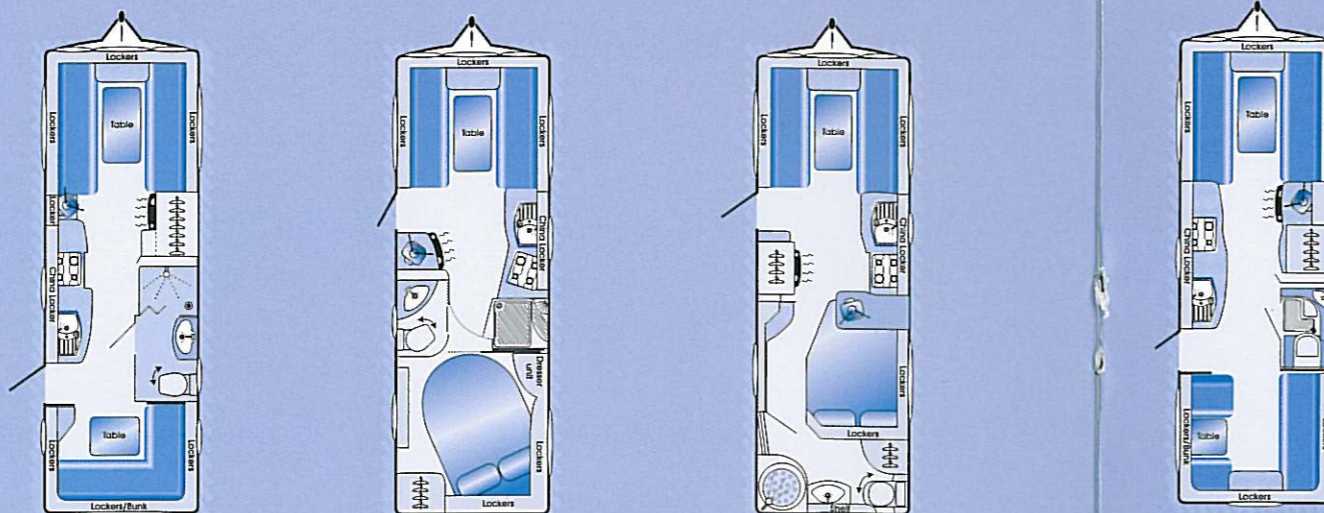
New for 2003

- ◆ AKS 2004 AL-KO stabiliser
- ◆ All models comply with European standards
- ◆ Concealed security data chip within caravan construction
- ◆ Single key operated locks
- ◆ Identity number etched to windows and caravan chassis

† A double bed size is quoted with wrap round seating. Note: Please see separate loose insert for caravan weights.



spectrum specification



Model	520	535	540	620
Berths	5	4	4	5 Opt 6
No. of Axles	2	2	2	2
Internal Length (at bed box height)	6.35m/20'10"	6.35m/20'10"	6.35m/20'10"	6.35m/20'10"
Overall Width	2.23m/7'4"	2.23m/7'4"	2.23m/7'4"	2.23m/7'4"
Overall Height (including TV aerial)	2.75m/9'0"	2.75m/9'0"	2.75m/9'0"	2.75m/9'0"
Overall Length	8.02m/26'4"	8.02m/26'4"	8.02m/26'4"	8.02m/26'4"
Awning A/A Dimension	10.55m/34'7"	10.55m/34'7"	10.55m/34'7"	10.55m/34'7"
Tyre Size	165r13 82	165r13 82	165r13 82	165r13 82
Bed Sizes	520	535	540	620
Front Doublet or One Single and One Single	208cm x 190cm/6'8" x 6'3" or 190cm x 71cm/6'3" x 2'4"	208cm x 180cm/6'8" x 5'11" or 180cm x 71cm/5'11" x 2'4"	208cm x 182cm/6'8" x 5'11" or 190cm x 71cm/6'3" x 2'4"	208cm x 190cm/6'8" x 6'3" or 190cm x 71cm/6'3" x 2'4"
Rear Double	192cm x 138cm/6'4" x 4'6"	202cm x 145cm/6'6" x 4'9"	192cm x 138cm/6'4" x 4'6"	205cm x 137cm/6'9" x 4'6"
Rear Bunk	192cm x 58cm/6'4" x 1'11"			
Side Single (o/s)				177cm x 68cm/5'10" x 2'3"
Side Single (n/s)				177cm x 68cm/5'10" x 2'3"
Side Bunk				172cm x 56cm/5'8" x 1'10"
Opt Bunk (o/s)				172cm x 56cm/5'8" x 1'10"
Opt Bunk (n/s)				
Side Double				

Exterior

New for 2003

- ◆ Barbecue point
- ◆ 13" alloy wheels
- ◆ GRP back panel incorporating high level spoiler, high level brake light and wrap round rear light cluster
- ◆ AL-KO lightweight galvanised steel chassis with Euro-Axle
- ◆ Bronze awning channel on both sides of caravan
- ◆ Flush fitting awning light
- ◆ Double glazed opening windows with concealed fixings
- ◆ Spare wheel and gas bottle storage with gas strut supported door
- ◆ Exterior access battery box with mains inlet and aerial input socket (battery not included)
- ◆ External access door under fixed bed (535 & 540)
- ◆ External gas bottle compartment light
- ◆ Exterior door with window, blind and moulded interior door liner with integral magazine storage
- ◆ Fixing points for rear mounted cycle rack (model specific)
- ◆ GRP front panel with 3 opening windows
- ◆ Durable one piece GRP sidewall construction
- ◆ Heki large filling panoramic roof window with flynet and blind (2 in 535 & 540)
- ◆ High level side marker lights
- ◆ Heavy duty corner steadies
- ◆ Lined external access locker with 230v external socket
- ◆ Quick release door retainer
- ◆ Removable fridge vents for easy maintenance and inspection
- ◆ Reversing light
- ◆ Side direction indicator repeater lights
- ◆ Status TV/FM aerial and booster
- ◆ Gas strut assisted handbrake

Lounge & Dining Area

New for 2003

- ◆ 'Anita' chenille upholstery fabric
- ◆ Improved cantilever hinged action bed top with beech sprung slats
- ◆ Chest of drawers with occasional table (model specific)
- ◆ Backrest ventilation boards
- ◆ Clock
- ◆ Cocktail cabinet with courtesy light
- ◆ Curtain storage for centre dinette curtain (model specific)
- ◆ Curtains with tie-backs and contrasting palmels
- ◆ Scatter cushions
- ◆ Split front base cushions for easy bed make up
- ◆ Drop down front side bed flaps
- ◆ Rolled edged ash/hardwood mouldings to worktops and tables
- ◆ Italian designed aircraft style upper locker doors
- ◆ Super quality domestic style sprung seats and backrests
- ◆ Freestanding table with dedicated storage location
- ◆ Long front beds 1920mm (6'3½") (model specific)
- ◆ Front roof lockers
- ◆ 'Pennsylvania Cherry' colour furniture with co-ordinated handles
- ◆ Luxury fitted carpet
- ◆ Optional 6 berth layout (620)
- ◆ Twin curtain tracks for improved hanging presentation and ease of use
- ◆ Worktop laminate in Maple woodgrain

Body Structure

- ◆ 25mm bonded side walls with polystyrene insulation core
- ◆ 32mm semi bonded roof with polystyrene core
- ◆ 44mm bonded floor with styrofoam insulation core

Kitchen

New for 2003

- ◆ Dual fuel hob with 800w electric hot plate and three gas burners incorporating flame failure protection and electronic ignition
- ◆ Chrome finish concealed micro switch tap
- ◆ 86 litre electronic power fridge
- ◆ Extended work surface in kitchen
- ◆ Utensil rack and pan stand (model specific)
- ◆ Flush fitting Champagne bowl and drainer with integral bowl, strainer compartment
- ◆ L shaped kitchen with swivel TV facility and sliding room divider storage unit (540)
- ◆ Heat resistant work surface
- ◆ Moulded cutlery drawer on smooth steel runners

- ◆ Multi purpose tambour door locker with provision for microwave (model specific)
- ◆ Pull out chopping board (model specific)
- ◆ Pull out storage baskets (model specific)
- ◆ Safety hob lid with cut out feature
- ◆ Flush fitting Champagne thermostatic oven with grill and pan storage
- ◆ Towel rail on fridge door

Washroom

- ◆ Chrome finish shower equipment
- ◆ Fully fitted luxury washroom with sealed shower cubicle (model specific)
- ◆ Fully fitted luxury washroom with vanity unit and curtained shower area (model specific)
- ◆ Large vanity bowl (model specific)
- ◆ Large window in centre washrooms (model specific)
- ◆ Microswitched chrome finish lever mixer tap
- ◆ Thetford cassette toilet with independent tank and electric flush

Heating & Plumbing

- ◆ Dual fuel 3kw gas space heater complete with 2kw electric ducted blown air heating
- ◆ Dual fuel gas and mains electric storage water heater
- ◆ Grade 2 classification for thermal heating and insulation
- ◆ Inboard semi-rigid piped fresh water system
- ◆ Internal 9 gallon water tank with filling pump and level gauge
- ◆ Large bore underslung rigid waste pipes

Electrical

New for 2003

- ◆ Colour co-ordinated 12v halogen ceiling lights
- ◆ 12v electrical system with one 12v socket and plug (2 in 520 & 620)
- ◆ 25 metre mains hook-up lead
- ◆ Colour co-ordinated adjustable 12v halogen reading lights
- ◆ Colour co-ordinated halogen lighting in washroom
- ◆ Colour co-ordinated downlighters in kitchen
- ◆ Colour co-ordinated electrical sockets, switches and light fittings
- ◆ Electrical control panel over exterior door
- ◆ Exclusive 12v downlight
- ◆ ESM 2000 power supply unit
- ◆ Fitted speakers, wiring, housing and aerial for easy fitting of a sound system
- ◆ Fully protected mains electric system with four 230v mains sockets (one external)
- ◆ Omnivent 3 speed fan and skylight
- ◆ TV station with 230v/12v sockets and coax/aerial connection (2 in 520 & 620)

Fittings & Equipment

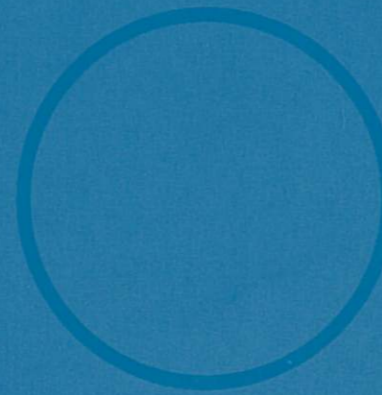
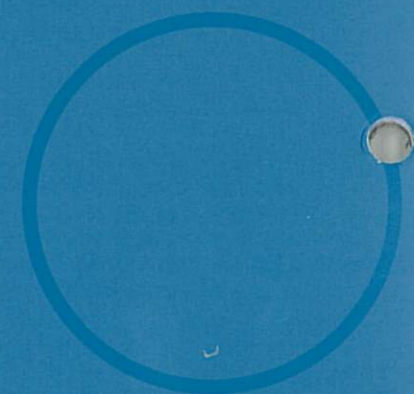
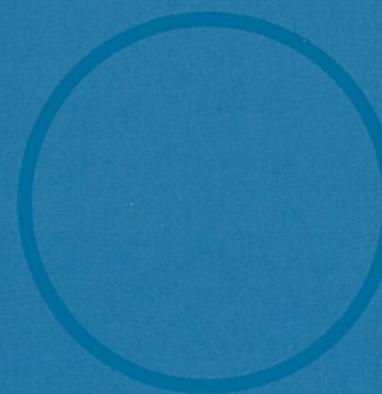
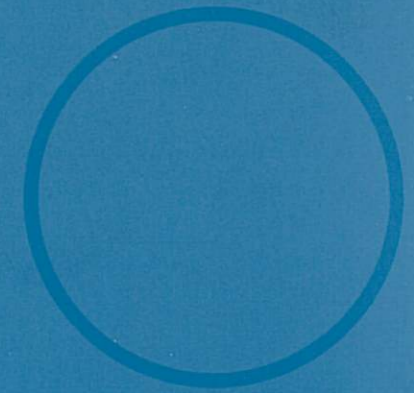
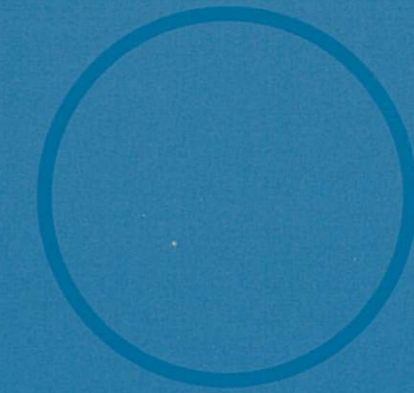
- ◆ Al-Ko side mounted scissor jack
- ◆ Bunk ladder (where bunks provided)
- ◆ Caravan entrance step
- ◆ Cassette flyscreen & blinds to all windows
- ◆ Concealed metal wall plates for secure furniture fixing
- ◆ Domestic style cabinet hinges
- ◆ Entrance mat with embroidered logo in brush out tray
- ◆ Full height exterior door flyscreen
- ◆ Isolation taps to all gas appliances
- ◆ Multi directional roof lights with sliding blind and flynet
- ◆ Night latch ventilation to all windows
- ◆ Portable wheeled waste water container
- ◆ Pull out roller slatted beds
- ◆ Removable hanging rail in shower (model specific)
- ◆ Smoke alarm
- ◆ Smooth operation steel drawer runners
- ◆ Spare wheel and tyre
- ◆ Wooden partition doors to rear bedroom models (model specific)

Security & Safety

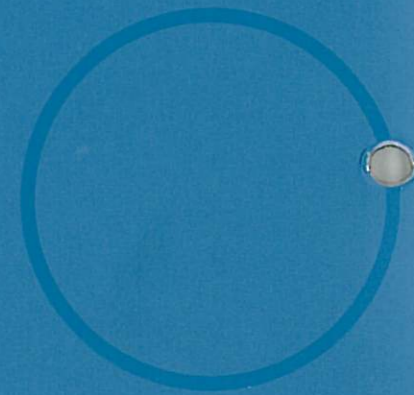
New for 2003

- ◆ AKS 2004 AL-KO stabiliser
- ◆ Alarm system with passive infra red tilt sensor and easy to use key fob operation
- ◆ All models comply with European standards
- ◆ Concealed security data chip within caravan construction
- ◆ Single key operated lockers
- ◆ Identity number etched to windows and caravan chassis

† A double bed size is quoted with wrap round seating. Note: Please see separate loose insert for caravan weights.



Leaders in Leisure



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The touring caravans described in this brochure are designated by their model year. The model year runs from 1 September to 31 August and the despatch of 2003 models will have commenced on or after 1 September 2002. Issued September 2002.

Volvo cars courtesy of Volvo Cars UK Limited.
Exterior photographs taken at Dalemain Estate, Ullswater, Cumbria